

## **GREASE SEPARATORS**

# Greasly

FREE-STANDING AND UNDERGROUND MODELS



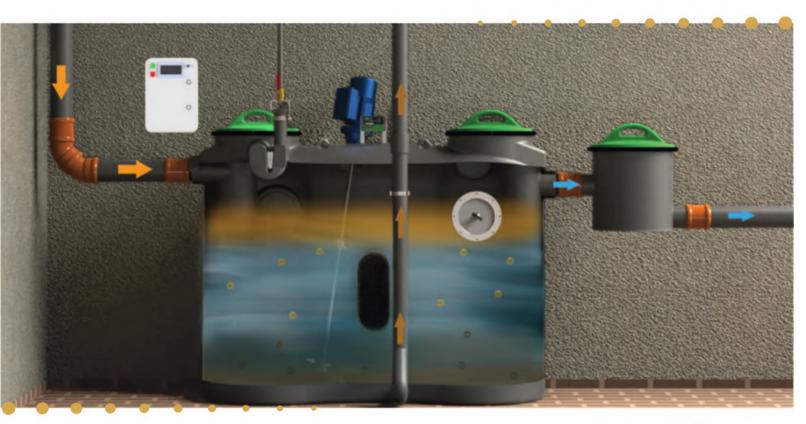
## GREASLY - a part of the modern kitchen

A typical application of a grease separator is the treatment of wastewater containing fat and grease from hotels, restaurants, cafeterias and other catering or food processing operations. GREASLY will, by the removal of fat and grease, greatly reduce incidents of blocked drains and prevent contamination of sewage treatment plants.

ENEKA offers Free-standing Greasly-A and Underground Greasly-B grease separator models. The body of the separator made of polyethylene material are durable, corrosion-proof and chemically resistant, light and easy to transport.

## Optimal grease separation

Incoming greasy wastewater enters the grease separator through a unique inlet module which creates the circular flow path. As water passes through the separator, grease particles, lighter than water, are driven upwards by gravity and accumulated in the collection area on the water surface. At the same time, solids and other impurities heavier than water settle to sludge trap at the bottom of the tank. Treated water is discharged through the outlet pipe.



## Approvals

Greasly separators were developed to comply with EN1825 and DIN4040-100 standards. Greasly is ensuring the residual grease content less than 25 mg/l in the effluent wastewater. The performance of separators was practically tested (at the Danish Technological Institute and Kaunas University Of Technology). The conformity to European standard EN1825 is signified by the CE mark.





According to European Standard EN1825-2 the nominal size shall be determined from the following formula:

 $NS=Q_s \cdot f_t \cdot f_d \cdot f_r$ 

where:

NS - the nominal size of the separator;

Q<sub>c</sub> - the maximum flow rate in liters per second;

 $f_t$  - the temperature factor: ( $f_t$  =1 if the influent water temperature is  $\leq$ 60°C;  $f_t$  =1,3 if  $\geq$ 60°C);

 $f_a$  - the density factor:  $f_a$  = 1\* if density of grease/oil is  $\leq 0.94$  g/cm<sup>3</sup>,  $f_a$  =1.5 if  $\geq 0.94$  g/cm<sup>3</sup>

(a density factor  $f_d$  =1 shall be used for wastewater discharging from kitchens abattoirs, meat and fish processing plants);  $f_r$  – the detergent and rinsing agent factor:  $f_r$  =1 detergents never used;  $f_r$  =1,3 occasionally or always used;  $f_r$  ≥1,5 hospitals and other special cases.

The maximum flow rate  $Q_s$  entering the separator shall be calculated from the equation:

$$Q_S = \frac{F \cdot M \cdot V_m}{3600 \cdot t}$$

where.

M – the number of meals per day;

V<sub>m</sub>- the volume of water used per meal, in liters (see table 1);

F - the peak flow coefficient (see table 1);

t - the average duration of operation a day, in hours.

| Type of kitchen                            | V <sub>m</sub> , in liters | F   |
|--------------------------------------------|----------------------------|-----|
| Hotel                                      | 100                        | 5   |
| Restaurant                                 | 50                         | 8,5 |
| Hospital                                   | 20                         | 13  |
| Large catering establishment, open all-day | 10                         | 22  |
| Factory/Office canteen                     | 5                          | 20  |

For nominal size selection for food processing or any other special applications please consult ENEKA engineers.

## Free-standing Grease Separators GREASLY-A

## FOR INSTALLATION INSIDE BUILDINGS

Greasly-A is a new grease separator model made of polyethylene for free-standing installation inside buildings. Greasly-A is compact and lightweight but very rigid units at the same time. All separators are equipped with an integrated sludge trap. Currently, there are nominal sizes of above-ground separators available for flow rates from 2 to 20 l/s.

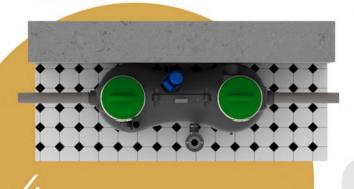
## EASY SELECTION OF FLOW DIRECTION

Due to the symmetrical design of the separator, the flow direction can be selected according to the existing pipeline layout. Inlet or outlet pipe can be connected on the right or left side of the separator.



## CONVENIENT ALLOCATION IN THE ROOM

The grease separator is maintained from one side only, therefore, it can be set up next to the wall. The accessories (inspection window, extraction pipe, disposal pump) can be attached from both sides.



## DISPOSAL PUMP

disposal pump with



Inspection window

## FITS THROUGH ANY DOOR

A tight grease separator body (width is only 700 mm of NS2 and NS4) can easily fit through any standard door. Thus Greasly-A is a good choice for installation in spaces with narrow access.

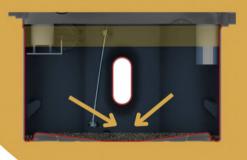
## RIGID AND DURABLE DESIGN

The advanced design of the separator's body ensures great stiffness and perfect resistance against internal water pressure and higher

## THE TANK

COMPLETE EMPTYING OF

inclined towards the center. The



## NO BAD ODOUR

Access covers are tightened by a locking ring with a seal ensuring odour-free operation. There is no need to open the cover during the maintenance since accumulated grease and sludge can be disposed of through an extraction pipe or using a disposal pump.



## **REFILLING UNIT**

After disposal, the separator shall be refilled with fresh water without opening the lid and thus ensuring odour-free filling.



Before disposal, accumulated and sludge are blended with water to facilitate the emptying of the separator.

## Greasly

The following main components are included in every Greasly-A model: separator tank with two airtight covers ø400 mm with seals and metallic locking rings, integrated sludge trap, sloped bottom for complete discharge, special inlet and outlet for efficient grease separation.





BASE model can be applied in areas where bad odour during maintenance will not cause any inconvenience. Access cover shall be opened for disposal of accumulated grease and solids by a vacuum truck.

| NC | Article No  | Weight, kg | Dimensions, mm |      |      |  |  |
|----|-------------|------------|----------------|------|------|--|--|
| 2  | Article No. | weight, kg | L              | В    | Н    |  |  |
| 2  | 201-0201    | 78         | 1940           | 700  | 1190 |  |  |
| 4  | 201-0301    | 91         | 1940           | 700  | 1430 |  |  |
| 7  | 201-0401    | 136        | 1776           | 980  | 1750 |  |  |
| 10 | 201-0501    | 173        | 2356           | 980  | 1750 |  |  |
| 15 | 201-0601    | 406        | 1953           | 1953 | 2019 |  |  |

Greasly-2A-Base

## PRIMA

PRIMA model provides odour-free operation without the need for opening of the cover. The accumulated grease layer can be observed through the Inspection window. After reaching the maximum level of grease the contaminants are disposed of through the extraction pipe by a vacuum truck.



After complete disposal, the separator is filled up with fresh water via the refilling unit by opening the manual ball valve.

| NC  | Australa Na | Mainlet I.e. | Dimensions, mm |      |      |  |  |
|-----|-------------|--------------|----------------|------|------|--|--|
| IN2 | Article No. | Weight, kg   | L              | В    | Н    |  |  |
| 2   | 201-0202    | 88           | 1940           | 842  | 1286 |  |  |
| 4   | 201-0302    | 101          | 1940           | 842  | 1526 |  |  |
| 7   | 201-0402    | 145          | 1776           | 1080 | 1816 |  |  |
| 10  | 201-0502    | 182          | 2356           | 1080 | 1816 |  |  |
| 15  | 201-0602    | 415          | 2000           | 1953 | 2019 |  |  |

## **Greas**



MIX model is equipped with a grease alarm which is indicating when the maximum level of accumulated grease is reached. Before emptying, mixer actuated for blending grease, water and solid layers thus facilitating the disposal of the separator. The extraction pipe is provided for the emptying by the vacuum truck. After complete disposal, the separator is filled up with fresh water via the refilling unit by opening the manual ball valve.

| NC | Autiala Na  | Mainht I.a. | Dimensions, mm |      |      |  |  |
|----|-------------|-------------|----------------|------|------|--|--|
| N5 | Article No. | Weight, kg  | L              | В    | Н    |  |  |
| 2  | 201-0203    | 119         | 1940           | 842  | 1352 |  |  |
| 4  | 201-0303    | 132         | 1940           | 842  | 1590 |  |  |
| 7  | 201-0403    | 171         | 1776           | 1080 | 1891 |  |  |
| 10 | 201-0503    | 208         | 2356           | 1080 | 1891 |  |  |
| 15 | 201-0603    | 441         | 2000           | 1953 | 2200 |  |  |

Greasly-4A-Mix

## PUMP-M

After reaching the maximum level of grease the heavy-duty disposal pump is activated. The manual switchover valve shall be consecutively switched to positions 1 and 2:



Greasly-7A-Pump-M

Pos.1 - Mixing: water with grease and sludge is extracted by the disposal pump from the bottom and delivered to the top of the separator. The pump with a vortex impeller is breaking the big contaminants into smaller pieces thus facilitating the disposal.

Pos.2 - Disposal: the mixture of water and contaminants is discharged by the disposal pump into the external tank.

After complete disposal, the separator is filled up with fresh water via the refilling unit by opening the manual ball valve.

| NC | Autiala Na               | Mainht In | Dimensions, mm |      |      |  |  |
|----|--------------------------|-----------|----------------|------|------|--|--|
| 25 | S Article No. Weight, kg |           | L              | В    | Н    |  |  |
| 2  | 201-0204                 | 158       | 1940           | 985  | 1286 |  |  |
| 4  | 201-0304                 | 172       | 1940           | 980  | 1429 |  |  |
| 7  | 201-0404                 | 267       | 1776           | 1175 | 1816 |  |  |
| 10 | 201-0504                 | 301       | 2356           | 1175 | 1816 |  |  |
| 15 | 201-0604                 | 534       | 2200           | 1953 | 2100 |  |  |

## Greasly Greasly

## PUMP

PUMP model is equipped with an autonomous program-controlled emptying system including a disposal pump, a mixer and a grease alarm (integrated in the control panel). A grease alarm is indicating when the maximum level of accumulated grease is reached. The operator activates the automatic disposal mode on the control panel or remote controller (optional). First of all, the mixer is turned on for blending grease, water and solids. Then the disposal pump is actuated for emptying of the separator.



After complete disposal, the separator can be rinsed by freshwater which is filled through the refilling unit, mixed and emptied by the disposal pump. After rinsing, the separator is filled up completely with fresh water.

| NC | Article No. | Waight ka  | Dimensions, mm |      |      |  |  |
|----|-------------|------------|----------------|------|------|--|--|
| N2 | Article No. | Weight, kg | L              | В    | Н    |  |  |
| 2  | 201-0205    | 198        | 1940           | 1060 | 1352 |  |  |
| 4  | 201-0305    | 212        | 1940           | 1060 | 1592 |  |  |
| 7  | 201-0405    | 277        | 1776           | 1175 | 1891 |  |  |
| 10 | 201-0505    | 311        | 2356           | 1175 | 1891 |  |  |
| 15 | 201-0605    | 544        | 2200           | 1953 | 2200 |  |  |

Greasly-10A-Pump

## **ACCESSORIES**

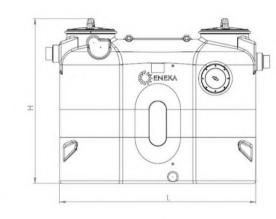
|        | Grease Alarm                       | Extraction | Refilling      | Mixer    | Inspection | Control           | Disposal | Manual 3- |
|--------|------------------------------------|------------|----------------|----------|------------|-------------------|----------|-----------|
|        |                                    | Pipe       | Unit           |          | Window     | Panel             | Pump     | way Valve |
|        | S GA-1                             |            | MANUAL JAUTOMA | ATIC TIC |            | MANUAL JAUTOMATIC |          |           |
| BASE   |                                    |            |                |          |            |                   |          |           |
| PRIMA  |                                    | <b>/</b>   | <b>/</b>       |          | /          |                   |          |           |
| MIX    | <b>/</b>                           | <b>/</b>   | <b>/</b>       | <b>/</b> | <b>/</b>   | <b>/</b>          |          |           |
| PUMP-M |                                    | <b>/</b>   | <b>/</b>       |          | /          | <b>/</b>          | /        | /         |
| PUMP   | INTEGRATED IN THE<br>CONTROL PANEL |            |                | ′ ✓      | <b>/</b>   | /                 | /        |           |

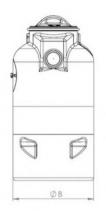
## **OPTIONAL:**



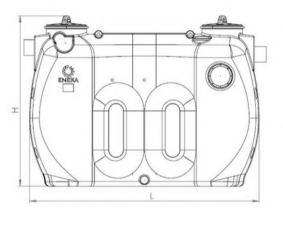




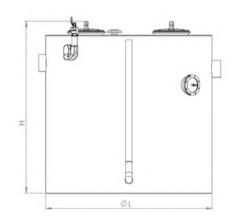


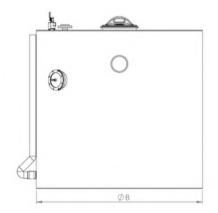












| Туре        | Flow rate, I/s | Sludge trap<br>volume, l | Separator<br>volume, l | Grease<br>volume, l | Total volume, I |
|-------------|----------------|--------------------------|------------------------|---------------------|-----------------|
| Greasly-2A  | 2              | 200                      | 250                    | 80                  | 650             |
| Greasly-4A  | 4              | 400                      | 450                    | 160                 | 850             |
| Greasly-7A  | 7              | 700                      | 960                    | 280                 | 1660            |
| Greasly-10A | 10             | 1000                     | 1076                   | 400                 | 2076            |
| Greasly-15A | 15             | 1500                     | 1800                   | 600                 | 3300            |

## **Underground Grease Separators GREASLY-B**

## Rigid body

A great stiffness of the separator body against ground and groundwater loads is achieved due to the advanced design and special ribbed structure. The consistent quality of the product is ensured by the automatic manufacturing method. Due to the seamless structure, the separator is leak and corrosion-proof.

Telescopic maintenance shaft for adjustment of the lid flush with the terrain (adjustment range 200 mm). The manhole shaft is equipped with two special seals. The first seal is located between the tank body and the manhole shaft, the second seal is between the manhole and telescope. The seals ensure that no liquid droplet will penetrate to/from the tank.

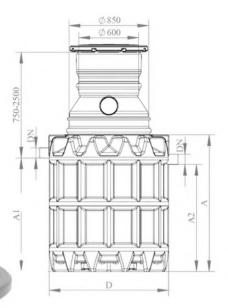
The integrated ladder in the maintenance shaft provides easy and safe access to the tank.

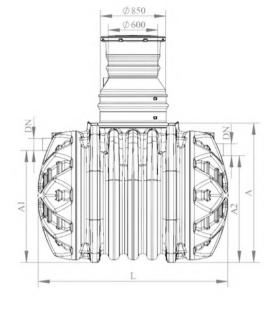


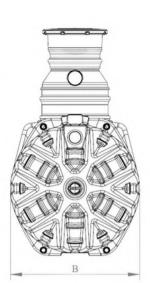
A very important feature of polyethylene products is that they can be easily recycled and reused thus reducing the waste and environmental impact.

## Simple maintenance

GREASLY requires only little service which is limited by the removal of accumulated grease and sludge by a vacuum truck. After disposal, the internal surfaces of the separator shall be cleaned by the high-pressure device. Smooth surfaces of rotomoulded polyethylene tanks are ensuring simple and efficient cleaning.







## Lids

The maintenance shaft is designed for connection with standard polyethylene or cast iron lids for load classes from A15 to D400 according to standard EN 124. Polyethylene lid class A35 can be applied in the areas used by pedestrians, pedal cyclists and light vehicles on private household driveways (not part of the public highway).



Extraction pipe can be paid to the area for convenient connection to extraction hose of a vacuum truck.

## Easy transportation and installation

Greasly-B is made of polyethylene material therefore it is lightweight and easy to transport. Due to its rigid body, Greasly-B can be installed deep in the ground without any concrete reinforcements.

Crosely

| _           |                      |                             |                        |                     |                    |      |      |      |              |        |     |                                         |
|-------------|----------------------|-----------------------------|------------------------|---------------------|--------------------|------|------|------|--------------|--------|-----|-----------------------------------------|
| Туре        | Flow rate<br>NS, I/s | Sludge<br>trap<br>volume, l | Separator<br>volume, l | Grease<br>volume, l | Total<br>volume, l | D/L* | A    | Dir  | nensio<br>A1 | ns, mn |     | Weight, kg<br>(without<br>shaft) S/R ** |
|             |                      |                             |                        |                     |                    |      |      |      |              |        |     |                                         |
| Greasly-1B  | 1                    | 100                         | 250                    | 40                  | 350                | 860  | 1100 | 860  | 755          | 685    | 110 | 86/110                                  |
| Greasly-2B  | 2                    | 200                         | 550                    | 80                  | 750                | 1300 | 1000 | 1300 | 740          | 670    | 110 | 80/120                                  |
| Greasly-4B  | 4                    | 400                         | 850                    | 160                 | 1250               | 1300 | 1490 | 1300 | 1240         | 1170   | 110 | 96/146                                  |
| Greasly-7B  | 7                    | 710                         | 1920                   | 450                 | 2620               | 2400 | 1510 | 1410 | 1170         | 1100   | 160 | 166/250                                 |
| Greasly-10B | 10                   | 1030                        | 2730                   | 640                 | 3760               | 2500 | 1830 | 1690 | 1170         | 1100   | 160 | 206/317                                 |
| Greasly-15B | 15                   | 1560                        | 3970                   | 750                 | 5530               | 3500 | 1830 | 1690 | 1450         | 1380   | 200 | 305/415                                 |
| Greasly-20B | 20                   | 2140                        | 4930                   | 1000                | 7070               | 4500 | 1830 | 1690 | 1450         | 1380   | 200 | 376/535                                 |
| Greasly-25B | 25                   | 2500                        | 5720                   | 1250                | 8220               | 5000 | 1830 | 1690 | 1450         | 1380   | 200 | 475/600                                 |

<sup>\*</sup>L - for horizontal and D - vertical models



ENEKA UAB is a Lithuanian company with long-term experience in the manufacturing of oil/water and grease separators. The sales network of ENEKA products covers not only Lithuania and the neighbouring countries as the Baltic states or Scandinavia, but many countries in Europe, the Middle East and Asia as well.

## **EXPERIENCE SINCE 1998 Y.**

Manufacturing of
Oil/Water separators;
Grease separators;
Pumping stations;
Waste Water treatment

## **CERTIFICATES**

ISO 9001
ISO 14001
ISO 45001
SINTEF
SINGAPORE GREEN BUILDING

## **SERVICES**

Custom rotational molding;
Design and manufacturing of unique plastic products:



UAB Eneka Vandžiogalos pl. 94D, LT-47467, Kaunas, Lithuania

Phone: +370 37 377441 E-mail: info@eneka.lt

www.eneka.lt